

Production Control Quality requirements for welding Certificate

Certificate no. FC-3834-15266

The Production Control
System at

Sjørring Maskinfabrik A/S

Sjørringvigvej 4
7700 Thisted
Denmark

fulfills the requirements of

DS/EN ISO 3834-2:2021

Quality requirements for fusion welding of metallic materials -
Part 2: Comprehensive quality requirements

The scope of the
certification

Manufacture, assembly and surface treatment of welded and machined steel parts.

The basis for the certificate appears from enclosure 1

Certification Manager

Any printout of this document is regarded as a copy of the original document

Date of issue: 2023-07-28
Valid until: 2026-07-28
FIT no. 123-24334

This certificate was first approved by FORCE Certification A/S on 2023-07-28.
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Enclosure 1

Issued to

Sjørring Maskinfabrik A/S

Sjørringvigvej 4
7700 Thisted
Denmark

The certificate's area of application:

Products:

- Manufacture, assembly and surface treatment of welded and machined steel parts.

Product standards/specification:

- Harmonized standards and customers specifications

Material groups acc. to ISO/TR
15608:

- 1.1, 1.2, 1.4 and 8

Welding processes acc. to ISO 4063:

- 111, 135, 136, 138 and 141

Material thicknesses, mm:

- 3,0 – 120,0 mm

Welding procedures:

- EN ISO 15614 series

Welding specifications:

- EN ISO 15609

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